

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/693,209	10/24/2003	Ming-Chin Chang	250122-1040	2288	
24504	7590 04/19/2005		EXAMINER		
	KAYDEN, HORSTE	VU, PHU			
100 GALLE STE 1750	RIA PARKWAY, NW	ART UNIT	PAPER NUMBER		
ATLANTA, GA 30339-5948			2871		
			DATE MAILED: 04/19/2005	5	

Please find below and/or attached an Office communication concerning this application or proceeding.

		•						
		Application	n No.	Applicant(s)	` •			
Office Action Summary		10/693,209	9	CHANG ET AL.				
		Examiner		Art Unit				
		Phu Vu		2871				
Period fo	The MAILING DATE of this communication ap or Reply	opears on the	cover sheet with the c	orrespondence add	ress			
THE - External form - If the - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REP MAILING DATE OF THIS COMMUNICATION nsions of time may be available under the provisions of 37 CFR 1 SIX (6) MONTHS from the mailing date of this communication. It period for reply specified above is less than thirty (30) days, a report of or reply is specified above, the maximum statutory period for reply within the set or extended period for reply will, by statuted the provided by the Office later than three months after the mailing datent term adjustment. See 37 CFR 1.704(b).	.136(a). In no ever ply within the statut d will apply and will tte, cause the applic	ort, however, may a reply be ting ory minimum of thirty (30) day expire SIX (6) MONTHS from cation to become ABANDONE	nely filed s will be considered timely. the mailing date of this cor D (35 U.S.C. § 133).	nmunication.			
Status								
1)⊠	Responsive to communication(s) filed on <u>07</u>	March 2005.						
	This action is FINAL . 2b)⊠ This action is non-final.							
′=	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Disposit	ion of Claims							
5)□ 6)⊠ 7)□	 ✓ Claim(s) 1-20 is/are pending in the application. ✓ 4a) Of the above claim(s) is/are withdrawn from consideration. ☐ Claim(s) is/are allowed. ✓ Claim(s) 1-20 is/are rejected. ☐ Claim(s) is/are objected to. ☐ Claim(s) are subject to restriction and/or election requirement. 							
Applicat	ion Papers							
9)[The specification is objected to by the Examir	ner.						
10)	10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.							
	Applicant may not request that any objection to the		· · · · · · · · · · · · · · · · · · ·	• •				
11)	Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the fi	•	=	-	7 7			
Priority (under 35 U.S.C. § 119							
a)	Acknowledgment is made of a claim for foreign All b) Some * c) None of: 1. Certified copies of the priority documents. 2. Certified copies of the priority documents. 3. Copies of the certified copies of the priority documents. See the attached detailed Office action for a list	nts have beer nts have beer iority docume eau (PCT Rule	n received. n received in Applicat nts have been receive e 17.2(a)).	ion No ed in this National S	Stage			
2) Notice 3) Infor	nt(s) ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-948) rmation Disclosure Statement(s) (PTO-1449 or PTO/SB/0 er No(s)/Mail Date	98)	4) Interview Summary Paper No(s)/Mail D 5) Notice of Informal 6 6) Other:	ate	-152)			

DETAILED ACTION

Election/Restrictions

Applicant's election without traverse of transflective liquid crystal display in the reply filed on 3/7/2005 is acknowledged. It is noted that the applicant has canceled claims 21-25.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claim 1-4, and 8-10 are rejected under 35 U.S.C. 103(a) as being obvious over Rho et. al US PG Publication No. 2004/0080684 and further in view of Watanabe et. al US Patent No. 6573969. Rho teaches a transflective a liquid crystal display device implementing a color filter having various thicknesses, comprising: a lower substrate (fig. 2 element 10) having an insulating layer (fig. 2 element 70) thereon; a lower electrode formed on the insulating layer, wherein the lower electrode has a transmissive portion(fig. 2 element 82) and a reflective portion (fig. 2 element 92); an upper substrate (fig. 2 element 100) opposing the lower substrate, wherein a side of the upper substrate has a color filter having a first thickness portion and a second thickness portion, the first thickness portion (fig. 2 element 134) is thicker than the second thickness portion (fig. 2 element 132), and the first thickness portion corresponds to the

transmissive portion (fig 2 "T" region) and the second thickness portion corresponds to the reflective portion (fig. 2 "R" region) and a liquid crystal layer (area of "T" and "R" regions of fig. 2) interposed between the upper substrate and the lower substrate.

Rho does not teach a planarization layer formed on the color filter, wherein the planarization layer is opposite to the lower substrate nor an upper electrode formed on the planarization layer however Rho does teach an upper electrode formed on the color filter. Watanabe teaches a liquid crystal display with a planarization layer between the color filter and upper electrode create a smooth surface (see column 6 lines 43-45). Therefore, at the time of the invention it would have been obvious to one of ordinary skill in the art to implement a planarization layer between the color filter and electrode layer to create a smooth surface.

Regarding claims 2, The reference teaches the thin color resist layer (fig. 3C element 134) formed by removing part of the thick color resist layer in (fig. 3C element 132).

Additionally claim 2 recites a product by process limitation:

The MPEP section 2113 [R-1] states:

PRODUCT-BY-PROCESS CLAIMS ARE NOT LIMITED TO THE
MANIPULATIONS OF THE RECITED STEPS, ONLY THE STRUCTURE
IMPLIED BY THE STEPS

The structure implied by the process steps should be considered when assessing the patentability of product-by-process claims over the prior art, especially where the product can only be defined by the process steps by which the product is

made, or where the manufacturing process steps would be expected to impart distinctive structural characteristics to the final product.

There does not appear to be any additional structure implied by the steps which is not obvious therefore claim 2 is rejected over the reference because it is a product by process limitation.

Regarding claim 3, the combination teaches all of the limitations of claim 3, except a planarization layer that is organic or inorganic. However this limitation is met as any planarization layer that is not organic is inorganic and any planarization layer that is not inorganic will be considered organic.

Regarding claim 4, the reference teaches the color resist layer as a negative photoresist (see [0016]).

Regarding claim 8, the primary reference teaches a layer comprises the negative photoresist (see [0016]), further comprising: an exposure light and a photomask (fig. 3B element 200) for performing a photolithography procedure on the thick color resist layer to remove part of the thick color resist layer in the second region; wherein the photomask comprises: a first pattern for transmitting the exposure light to the first region (fig. 3B Area A); and a second pattern for decreasing an intensity of the exposure light penetrating the second pattern, corresponding to the second region (fig. 3B Area C).

Regarding claims 9 and 10, these claims are directed toward product by process claims (see rejection of claim 2). The limitations of claims 9 and 10 do not appear to lend any additional structure to the LCD device as they are directed at the

structure of an object to make the device. Also area C [0064], disclosed by the primary reference teaches a halftone pattern, as the applicant discloses a half-tone pattern is used to reduce the intensity of the light, which is also the same use as in the prior art. It is noted that Area C would still be the same for positive and negative photolithography techniques. The lattice structure in [0064] is considered to be a micro-pattern.

Claims 5-7 are rejected under 35 U.S.C. 103(a) as being unpatentable over Rho et. al. and Watanabe as applied to claim 4 above, and further in view of Endo et. al US Patent No. 6033813 and Nishikawa et. al. US Patent No. 6,426,166.

Regarding claim 5, Rho and Watanabe teach all the limitations of claim 5, except a positive photoresist further comprising: an exposure light and a photomask for performing a photolithography procedure on the thick color resist layer to remove part of the thick color resist layer in the second region; wherein the photomask comprises: a first pattern for shading the first region from the exposure light; and a second pattern for decreasing an intensity of the exposure light penetrating the second pattern. corresponding to the second region. Endo teaches a positive photo-resist material for color filters having a fine pattern (see column 2 lines 60-65). Rho also teaches an exposure light and a photomask for performing a photolithography procedure on the thick color resist layer to remove part of the thick color resist layer in the first region: wherein the photomask comprises: a first pattern for shading the first region from the exposure light; and a second pattern for decreasing an intensity of the exposure light penetrating the second pattern, corresponding to the first region. Rho's processes

however apply to a negative photoresist. However, a positive photo-resist process is obvious over a negative process as it merely requires usage of a positive photoresist material, as disclosed by Endo, and to reverse the light transmitting portions to fully block light and blocked portions of the mask to fully expose light. Nishikawa teaches a positive photoresist process where this is the case (see fig. 1A – 1E). While the photolithography process taught by Nishikawa applies to a photoresist formed on top of the color filters this difference does not matter as Nishikawa is only applied to show obviousness of a photomask used with a positive photoresist. Therefore, at the time of the invention, it would have been obvious to one of ordinary skill in the art to use a positive photoresist color filter to make a fine color filter and use positive photolithography techniques as required by the positive photoresist material.

Regarding claim 6 and 7, these claims are directed toward product by process claims (see rejection of claim 2). The limitations of claims 6 and 7 do not appear to lend any additional structure to the LCD device as they are directed at the structure of an object to make the device. Also area C [0064], disclosed by the primary reference teaches a halftone pattern, as the applicant discloses a half-tone pattern is used to reduce the intensity of the light, which is also the same use as in the prior art. It is noted that Area C would still be the same for positive and negative photolithography techniques. The lattice structure in [0064] is considered to be a micro-pattern.

Claim 11-14 and 18-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Seki et. al US Patent No. 6633353 and further in view of Rho US PG Publication No. 2004/0080684 and Kuo et. al US Patent No. 6424397.

Application/Control Number: 10/693,209

Art Unit: 2871

Seki teaches a transflective liquid crystal display device comprising:

a lower substrate (fig. 1element 101)

a lower electrode (fig. 1 element 102),

wherein the lower electrode has a transmissive portion and a reflective portion (see column 11 lines 17-34);

a planarization layer formed on the color filter (fig. 1 element 106);

an upper substrate opposing the lower substrate (fig. 1 element 201);

an upper electrode formed (fig 1 element 207) on the upper substrate;

and a liquid crystal layer interposed between the upper substrate and the lower substrate (fig. 1 element 50).

Seki fails to disclose a color filter having various thicknesses formed on the lower electrode, wherein the color filter has a first thickness portion and a second thickness portion, the first thickness portion is thicker than the second thickness portion, and the first thickness portion corresponds to the transmissive portion and the second thickness portion corresponds to the reflective portion and Seki also fails to disclose an insulation layer between the lower electrode and the lower substrate. Rho teaches a color filter having a first thickness portion and a second thickness portion, the first thickness portion (fig. 2 element 134) is thicker than the second thickness portion (fig. 2 element 132), and the first thickness portion corresponds to the transmissive portion (fig. 2 "T" region) and the second thickness portion corresponds to the reflective portion (fig. 2 "R" region) to obviate the color non-uniformity associated with a typical transflective LCD where reflected light passes through the color filter and liquid crystal layer twice and

only once in transmissive mode (see [0008]). Kuo teaches an insulation layer (cover figure element 410) provided between the lower substrate (cover figure element 400) and the lower electrode to provide insulation for the electrode. Therefore, at the time of the invention, it would have been obvious to one of ordinary skill in the art to combine a color filter having a first thickness portion and a second thickness portion with the transflective display of Seki to reduce color non-uniformity and also add an insulation layer between the lower substrate and lower electrode to provided insulation for the electrode.

Regarding claim 12, Rho reference teaches the thin color resist layer (fig. 3C element 134) formed by removing part of the thick color resist layer in (fig. 3C element 132). This feature is met by the combination as the combination requires the thin color resist layer to operate therefore motivation follows that of claim 11.

Also claim 12 recites a product by process limitation (See MPEP 2113 [R-1]). There does not appear to be any additional structure implied by the steps which is not obvious therefore claim 12 is rejected over the references because it is a product by process limitation.

Regarding claim 13, the combination teaches all of the limitations of claim 3, except a planarization layer that is organic or inorganic. However this limitation is met as any planarization layer that is not organic is inorganic and any planarization layer that is not inorganic will be considered organic.

Regarding claim 14, the Rho teaches the color resist layer as a negative photoresist (see [0016]). Motivation to combine follows that of claim 11 rejection.

Regarding claim 18, the Rho reference teaches a layer comprises the negative photoresist (see [0016]), further comprising: an exposure light and a photomask (fig. 3B element 200) for performing a photolithography procedure on the thick color resist layer to remove part of the thick color resist layer in the second region; wherein the photomask comprises: a first pattern for transmitting the exposure light to the first region (fig. 3B Area A); and a second pattern for decreasing an intensity of the exposure light penetrating the second pattern, corresponding to the second region (fig. 3B Area C). Motivation to combine follows that of claim 11 rejection.

Regarding claims 19 and 20, these claims are directed toward product by process claims The limitations of claims 6 and 7 do not appear to lend any additional structure to the LCD device as they are directed at the structure of an object to make the device (see MPEP 2113 [R-1]).

Also area C [0064], disclosed by Rho reference teaches a halftone pattern, as the applicant discloses a half-tone pattern is used to reduce the intensity of the light, which is also the same use as in the prior art. It is noted that Area C would still be the same for positive and negative photolithography techniques. The lattice structure in [0064] is considered to be a micro-pattern. Motivation to combine follows that of claim 11 rejection.

Claims 15-17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Rho, Kuo, and Seki as applied to claim 14 above, and further in view of Endo et. al US Patent No. 6033813 and Nishikawa et. al. US Patent No. 6,426,166.

Page 10

Art Unit: 2871

Regarding claim 15, Rho and Seki teach all the limitations of claim 5, except a positive photoresist further comprising: an exposure light and a photomask for performing a photolithography procedure on the thick color resist layer to remove part of the thick color resist layer in the second region; wherein the photomask comprises: a first pattern for shading the first region from the exposure light; and a second pattern for decreasing an intensity of the exposure light penetrating the second pattern, corresponding to the second region. Endo teaches a positive photo-resist material for color filters having a fine pattern (see column 2 lines 60-65). Rho also teaches an exposure light and a photomask for performing a photolithography procedure on the thick color resist layer to remove part of the thick color resist layer in the first region; wherein the photomask comprises: a first pattern for shading the first region from the exposure light; and a second pattern for decreasing an intensity of the exposure light penetrating the second pattern, corresponding to the first region. Rho's processes however apply to a negative photoresist. However, a positive photo-resist process is obvious over a negative process as it merely requires usage of a positive photoresist material, as disclosed by Endo, and to reverse the light transmitting portions to fully block light and blocked portions of the mask to fully expose light. Nishikawa teaches a positive photoresist process where this is the case (see fig. 1A - 1E). While the photolithography process taught by Nishikawa applies to a photoresist formed on top of the color filters this difference does not matter as Nishikawa is only applied to show obviousness of a photomask used with a positive photoresist. Therefore, at the time of the invention, it would have been obvious to one of ordinary skill in the art to use a

positive photoresist color filter to make a fine color filter and use positive photolithography techniques as required by the positive photoresist material.

Regarding claim 16 and 17, these claims are directed toward product by process claims (see rejection of claim 2). The limitations of claims 6 and 7 do not appear to lend any additional structure to the LCD device as they are directed at the structure of an object to make the device (see MPEP 2113 [R-1]).

Also area C [0064], disclosed by Rho reference teaches a halftone pattern, as the applicant discloses a half-tone pattern is used to reduce the intensity of the light, which is also the same use as in the prior art. It is noted that Area C would still be the same for positive and negative photolithography techniques. The lattice structure in [0064] is considered to be a micro-pattern. Motivation to combine follows that of claim 11 rejection.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Phu Vu whose telephone number is (571)-272-1562.

The examiner can normally be reached on 8AM-5PM M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Robert Kim can be reached on (571)-272-2293. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Application/Control Number: 10/693,209 Page 12

Art Unit: 2871

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Phu Vu Examiner AU 2871

DUNGT. NGUYEN PRIMARY EXAMINER